

STOCK SERVICE

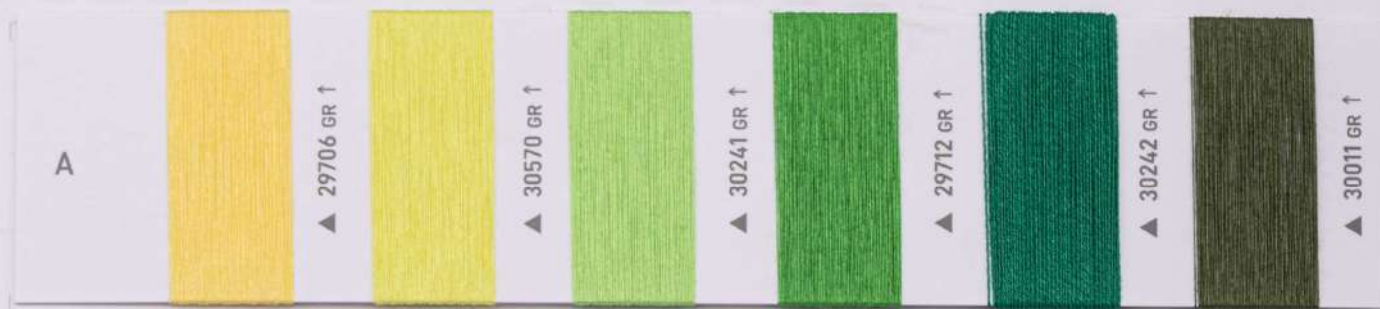
celine gramigna lusso

spring•summer 2025

*Waeco*TM
BY BIRLA CELLULOSE

 **ALPES**
manifattura filati s.p.a.

art. CELINE - GRAMIGNA



art. LUSSO



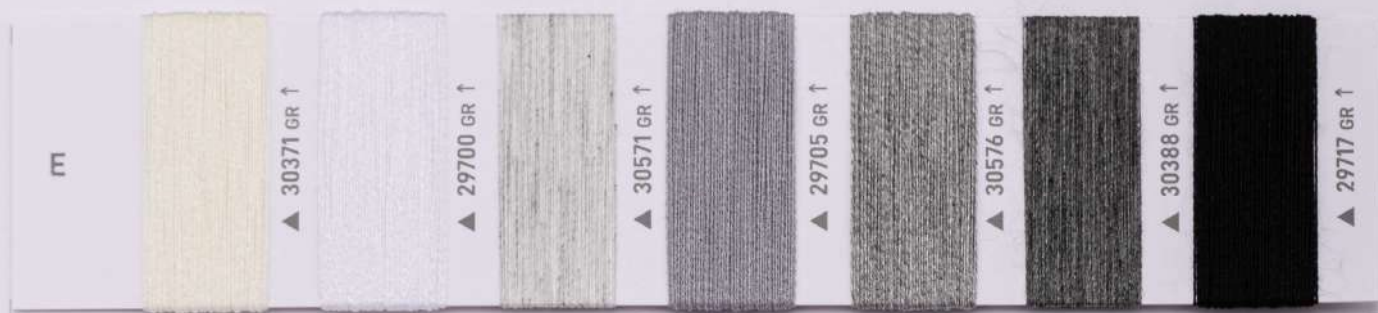
art. CELINE - GRAMIGNA



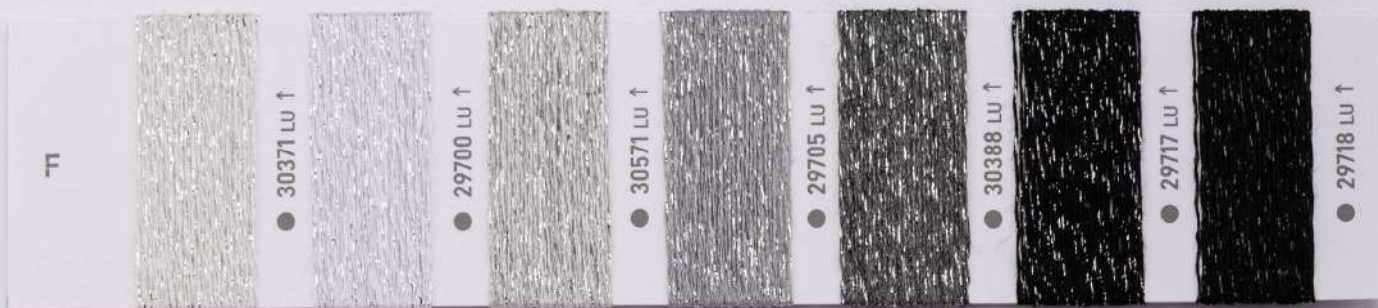
art. LUSSO



art. CELINE - GRAMIGNA



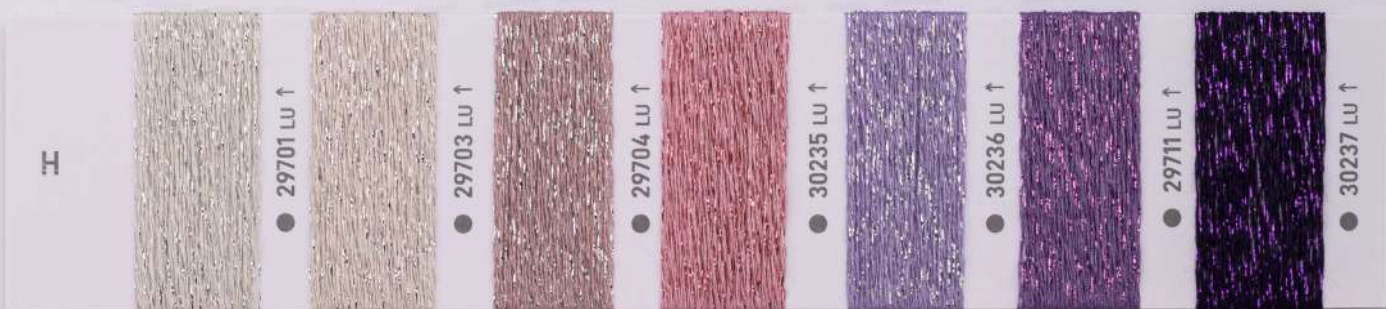
art. LUSSO



art. CELINE - GRAMIGNA



art. LUSSO



art. CELINE - GRAMIGNA



art. LUSSO



art. CELINE - GRAMIGNA



art. LUSSO



La presente cartella è valida per i seguenti articoli This shade card is valid for the following articles

CELINE	Nm 2/50	STOCK SERVICE	100% (VI) viscosa sostenibile Livaeco™	
GRAMIGNA	Nm 2/44 Nm 7500	STOCK SERVICE	88% (VI) viscosa sostenibile Livaeco™ – 12% (PL) poliestere PBT 94% (VI) viscosa sostenibile Livaeco™ – 6% (PL) poliestere PBT	
LUSSO	Nm 20000 Nm 7000	STOCK SERVICE STOCK SERVICE	80% (VI) viscosa sostenibile Livaeco™ 10% (PA) poliammide – 10% (PL) poliestere	

NORME DI LAVAGGIO:

CELINE - LUSSO



GRAMIGNA



- IT** Marcabile "lavabile in lavatrice con ciclo delicato" previo preliminar lavaggio industriale ad acqua con asciugatura in tumbler.
- EN** To label "Mild wash cycle" after carrying out a preliminary industrial water washing and tumbler drying.
- DE** Zu etikettieren "Schon-waschgang" nach einem industriellen Vor-Waschen und Trocken im Tumbler.
- FR** A' étiquetter: "Lavage délicat à la machine" après avoir effectué un lavage préalable industriel dans l'eau et le séchage dans le tambour.

AVVERTENZE IMPORTANTI | IMPORTANT NOTICE | WICHTIGE ANMERKUNG | AVERTISSEMENT IMPORTANT:

- IT** → I vari punti maglia condizionano il rientro al lavaggio. Si raccomanda di effettuare una prova di lavaggio e di stiro su capo pilota prima di passare alla produzione industriale. Comunicare, al momento dell'ordine, l'eventuale utilizzo in rigatura.
- EN** → Shrinking after washing depends on the kind of stitch used. We recommend to make the washing and ironing tests with a prototype garment before entering bulk production. When placing your orders, please inform us if the yarn is used for knitting in stripes.
- DE** → Das Eingehen nach Waschen haengt von der Maschenart ab. Es wird eine Schrumpfkontrolle beim Waschen und Buegeln einer Prototyp-Masche vor der Produktion empfohlen. Bei der Gelegenheit Auftragserteilung wollen Sie uns bitte immer Bescheid geben wenn das Garn auch in Streifen verstrickt wird.
- FR** → Les différents points maille conditionnent le rétrécissement au lavage. On conseille d'effectuer le contrôle du rétrécissement au moyen d'un essai lavage-repassage dans un échantillon prototype en maille avant de lancer la production industrielle. À l'occasion de la transmission de votre commande, veuillez nous prévenir si le fil est tricoté en rayures.

AVVERTENZE IMPORTANTI PER TUTTI I FILATI ELASTICIZZATI | IMPORTANT NOTICE FOR ALL STRETCH YARNS WICHTIGE ANMERKUNG FÜR ALLE ELASTIKGARNE | AVERTISSEMENT IMPORTANT POUR TOUS LES FILS EXTENSIBLES:

- IT** → Tutti i filati elasticizzati devono accuratamente essere lavorati e vaporizzati per verificare i rientri in larghezza e in lunghezza, che sono soggetti a variazioni in funzione delle lavorazioni utilizzate.
- EN** → All stretch yarns have to be worked with great care and steamed to make sure they maintain their length and width, which may vary, depending on the type of stitch being utilized.
- DE** → Alle Elastikgarne müssen sorgfältig verarbeitet und gedämpft werden, um das Eingehen in der Breite und Länge zu prüfen, das je nach Muster unterschiedlich sein kann.
- FR** → Tous les fils extensibles doivent être soigneusement tricotés et vaporisés pour contrôler leur stabilité en largeur et en longueur, car ils sont sujets aux rétrécissements selon le type de maille utilisée.

TABELLA COLORI

COLORE	POSIZIONE
29700 GR	▲ E 2
29700 LU	● F 2
29701 GR	▲ I 1
29701 LU	● H 1
29702 GR	▲ I 2
29702 LU	● L 2
29703 GR	▲ G 1
29703 LU	● H 2
29704 GR	▲ G 2
29704 LU	● H 3
29705 GR	▲ E 4
29705 LU	● F 4
29706 GR	▲ A 1
29706 LU	● B 1
29707 GR	▲ I 3
29707 LU	● L 3
29708 GR	▲ I 4
29708 LU	● L 4
29709 GR	▲ M 4
29709 LU	● N 5

COLORE	POSIZIONE
29710 GR	▲ M 6
29710 LU	● N 7
29711 GR	▲ G 5
29711 LU	● H 6
29712 GR	▲ A 4
29712 LU	● B 4
29713 GR	▲ C 2
29713 LU	● D 2
29714 GR	▲ C 3
29714 LU	● D 3
29715 GR	▲ C 6
29715 LU	● D 6
29716 GR	▲ C 7
29716 LU	● D 7
29717 GR	▲ E 7
29717 LU	● F 6
29718 LU	● F 7
30010 GR	▲ C 5
30010 LU	● D 5
30011 GR	▲ A 6

COLORE	POSIZIONE
30011 LU	● B 6
30235 GR	▲ G 3
30235 LU	● H 4
30236 GR	▲ G 4
30236 LU	● H 5
30237 GR	▲ G 6
30237 LU	● H 7
30238 LU	● L 1
30239 GR	▲ C 4
30239 LU	● D 4
30240 GR	▲ C 1
30240 LU	● D 1
30241 GR	▲ A 3
30241 LU	● B 3
30242 GR	▲ A 5
30242 LU	● B 5
30244 GR	▲ M 3
30244 LU	● N 3
30245 GR	▲ M 2
30245 LU	● N 2

COLORE	POSIZIONE
30246 LU	● N 4
30247 GR	▲ I 5
30247 LU	● L 5
30248 GR	▲ I 6
30248 LU	● L 6
30370 GR	▲ M 1
30370 LU	● N 1
30371 GR	▲ E 1
30371 LU	● F 1
30388 GR	▲ E 6
30388 LU	● F 5
30570 GR	▲ A 2
30570 LU	● B 2
30571 GR	▲ E 3
30571 LU	● F 3
30573 GR	▲ I 7
30573 LU	● L 7
30575 GR	▲ M 5
30575 LU	● N 6
30576 GR	▲ E 5

- colore a STOCK SERVICE per art. LUSSO Nm 20000-Nm 7000
● STOCK SERVICE colour for art. LUSSO Nm 20000-Nm 7000

- ▲ colore a STOCK SERVICE per art. CELINE-GRAMIGNA Nm 2/44
▲ STOCK SERVICE colour for art. CELINE-GRAMIGNA Nm 2/44